

Date: Monday, 5/1/2006 4:23:34 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HEATER TUBE 3"
Job Number	: 26914		
Estimate Number	: 10470		
P.O. Number	: N/A	Part Number	: D2406
This Issue	: 5/1/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2406 REV. A
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: A
	Type : SMALL /MED FAB	Material	: N/A
Written By	: <u>SEA COMMENT Below</u>	Due Date	: 6/30/2006
Checked & Approved By	: <u>06.05.02</u>	Qty:	2 Um: Each
Comment	: Est: C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T3000W049	6061-T6 Tube 3.00 x.049W
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Comment: Qty.: 0.3333 f(s)/Unit Total : 0.6666 f(s)

6061-T6 Tube 3.00 x .049W

Material: 6061-T6 (3" OD x 0.049") wall seamless tubing
(M6061T6T3.000W.049)Batch: M1821FF 06.05.16 2

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Cut as per Dwg D2406

2- Deburr

Identify as D2406

FF 06.05.16 2

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

06/05/16 (2)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: F.G06/05/16 (2)

5.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

06/05/17 (2)06/05/17

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DP Date: 06/05/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

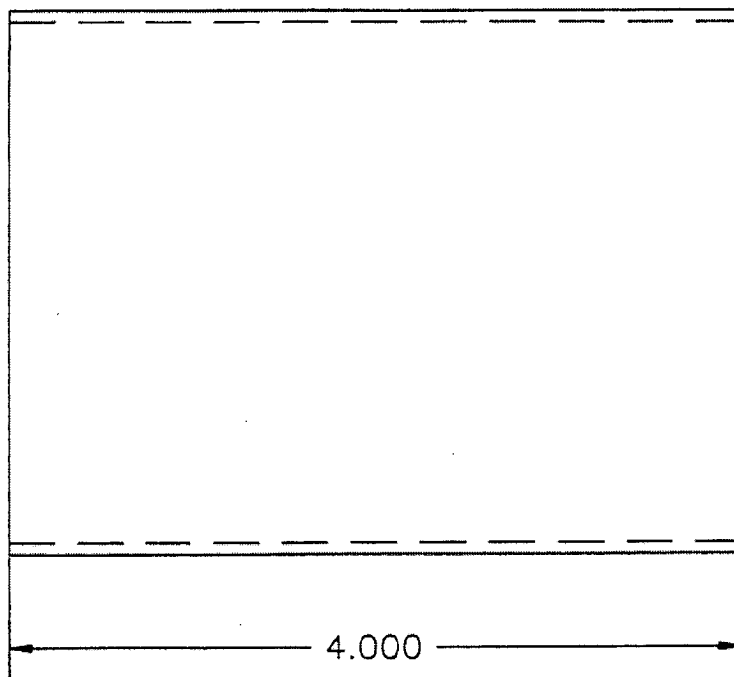
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2406	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE 3" HEATER TUBE	SCALE 1:1

RELEASED
9669/10 BW



MATERIAL: 6061-T6 SEAMLESS TUBE
3" DIAM 0.049 WALL CUT 4" LONG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26914